



# AN 387 Improved Characterization of Interface Contamination in a Laser Diode using Backside SIMS

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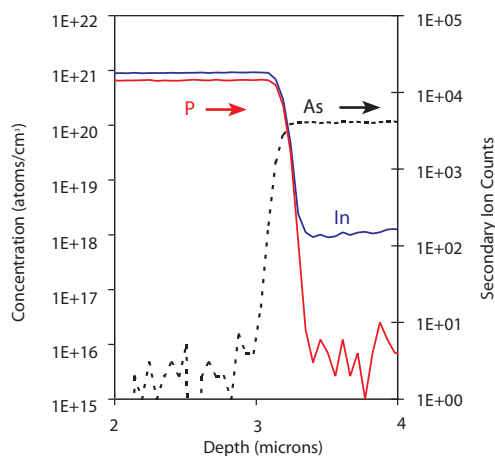
## Discussion

The presence of contamination in semiconductor devices is known to affect their performance. Secondary Ion Mass Spectrometry (SIMS) is a proven analytical tool for materials characterization. However, standard SIMS profiling sometimes cannot distinguish contamination from SIMS artifacts such as instrument memory effects.

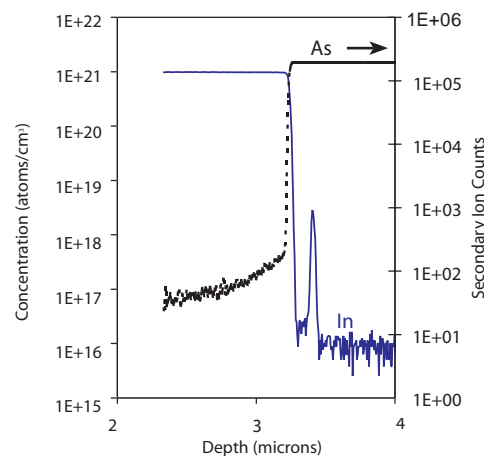
Backside SIMS was used successfully to study the contamination of In at the epi-substrate interface in a laser diode. The data illustrates the excellent control of polishing depth, minimal surface roughness and excellent planar control.

Primary ions are employed to sputter the surface and sensitive mass spectrometry techniques allow for the detection of mass separated secondary ions. Unfortunately the sputtering mechanism may introduce memory effects which result in a significant rise of the background signal and renders the data useless to evaluate contaminants at the impurity level in the underlying layers.

Backside SIMS avoids this problem by polishing away the substrate down to the depth of interest and then profiling from the backside through the substrate into the semiconductor.



**Figure 1 SIMS depth profile of In that was acquired by sputtering from the front of the laser diode**



**Figure 2 Backside SIMS depth profile of In in a laser diode**

An example of the merits of Backside SIMS is illustrated in the two graphs above. A 350 micron thick GaAs substrate with a laser diode was polished down to about 1.5 microns from the area of interest to determine whether there is any In present at the interface between the epitaxial buffer layer and the GaAs substrate. Figure 1 shows a conventional SIMS depth profile of the In concentration throughout a laser diode structure. The high In background signal in the GaAs substrate is due to memory effects as the top epi layers contain In at the matrix levels. Figure 2 shows the Backside SIMS depth profile of the In concentration when profiling from the back into the epi layers. The depth resolution is 100 Å per decade and a low background for In was achieved. The data clearly show that there is some In contamination present at the epi/substrate interface.

The data illustrates that contaminants can be measured at low levels and excellent depth resolution can be achieved after polishing away the majority of the material. Backside SIMS offers a powerful extension of the mature SIMS technique to study materials issues which were previously not possible or were deferred to less sensitive techniques for the lack of a practical SIMS solution.

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